

Technical Data Sheet

Accutech HP0336C20L1

Polypropylene Homopolymer
 LyondellBasell Industries
 Engineering Plastics

General

Filler / Reinforcement	• Calcium Carbonate, 20% Filler by Weight
Forms	• Pellets

Physical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.03	1.03 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°c/2.16 Kg)	12 g/10 min	12 g/10 min	ASTM D1238

Mechanical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	218000 psi	1500 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4500 psi	31.0 MPa	
Break	2180 psi	15.0 MPa	
Tensile Elongation			ASTM D638
Yield	7.0 %	7.0 %	
Break	70 %	70 %	
Flexural Modulus	247000 psi	1700 MPa	ASTM D790
Flexural Strength	5220 psi	36.0 MPa	ASTM D790

Impact

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.79 ft·lb/in	42 J/m	ASTM D256

Hardness

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	88	88	ASTM D785

Thermal

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	212 °F	100 °C	
264 Psi (1.8 Mpa), Unannealed	138 °F	59.0 °C	

Additional Information

Ash Content, ASTM D2584: 20%

Notes

These are typical property values not to be construed as specification limits.